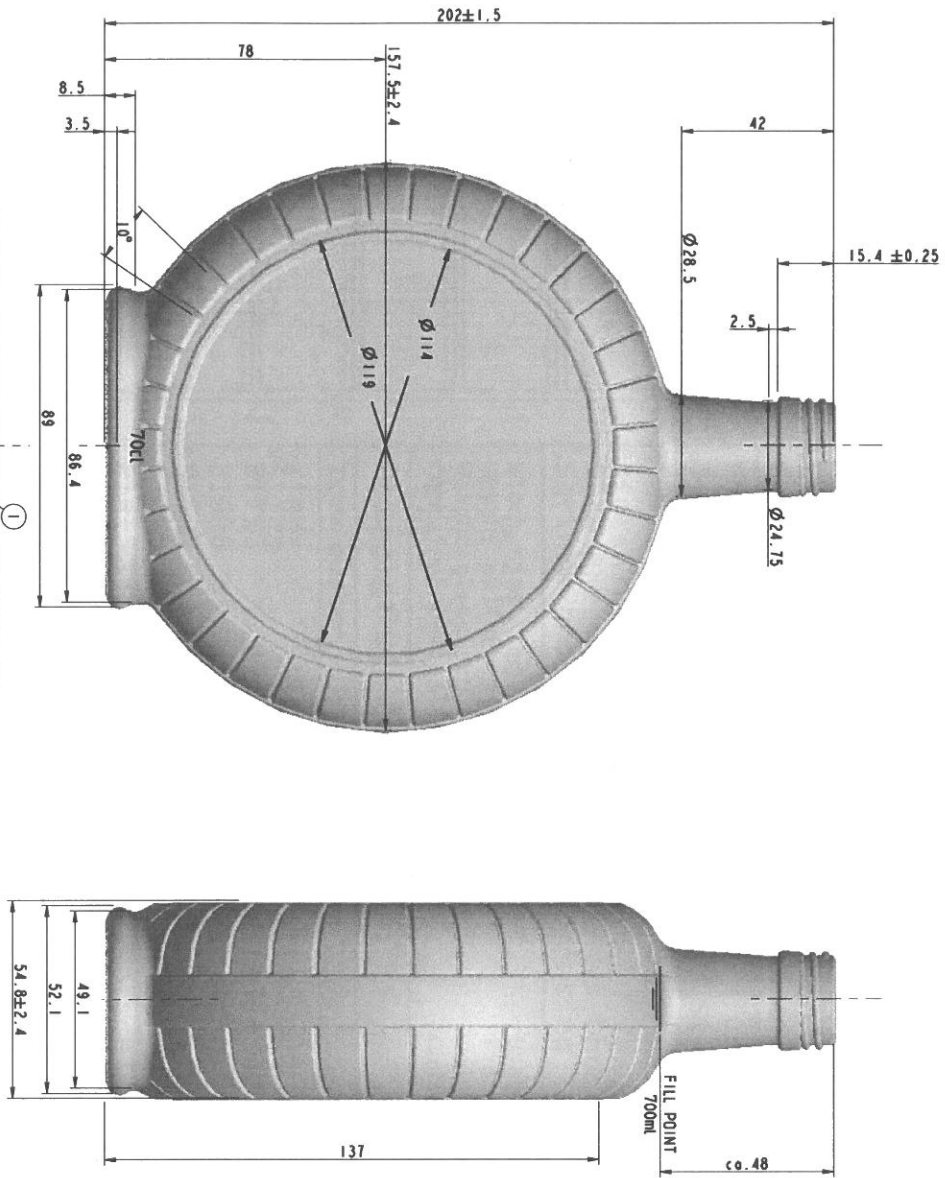


GLASS IS LIFE
 made of pure, sustainable,
 hand-crafted glass packaging

OJ GLASSPACK GmbH & co. KG

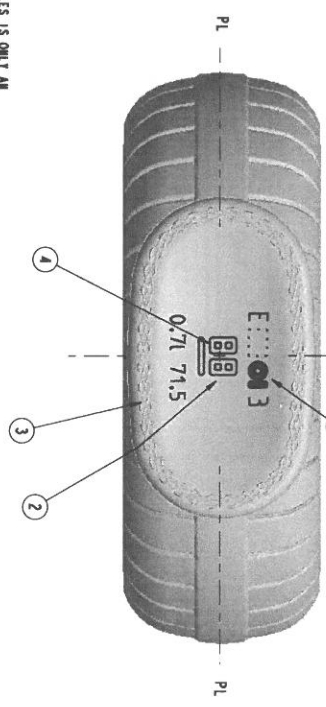
Quedlinburger Str.
 44097 Quedlinburg, Germany
 Tel. +49 03714200-0
 +49 03714200-9

**CONTAINER & MOLD ENGINEERING
 EUROPE**



This detail only serves for the approximation of the altitude of the filling machine. The gradual capacity remains binding.

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-1 AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-1 WRITTEN AUTHORIZATION.
 DIMENSIONS EXPRESSED IN mm
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



- 1 : TRADEMARK
- 2 : CAVITY No.
- 3 : STIPPLING
- THE SHAPE OF STIPPLING IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
- 4 : CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	R. K.	DISTRIB/CHECK
1	02/04/12	Capacity increased by 15ml for Blow Mould Design		

PROPERTY	VALUE	PROPERTY	VALUE
CAPACITY	715ml ± 10ml	TLT ANGLE	0
MAX VERTICALITY TOLERANCE	± 2.3 mm	MANUFACTURING CONTAINER	YES
FINISH GAP MAXIMUM	0.15 mm	FINISH GAP	0.15 mm
MINIMUM THROUGH HOLE	1.0 mm	MAX FILLING TIME Ø	15.5 mm
CONTAINER OVERFLOW CAPACITY (EMERGENCY)			
715ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT)			
700ml APPROX			
CONTAINER WEIGHT			
650g APPROX.			
FINISH DESCRIPTION	08.28.D18 6994 7.1.151.4245	MAX GAS VOLUME	
PROCESS	RETRUSIBEL	DESIGN REF.	6255

**Various Customers
 0.7l Sivovitz Bottle**

DESIGNER	R. K.	DATE	13/07/11
CHECKED		DATE	
DRAWING NUMBER	10501	MOLDING NUMBER	10501



O-1 GLASSPACK GmbH & Co. KG
 Administrative Office
 40237 Düsseldorf
 Goethestr. 75
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OE35 PACKAGING - INSTRUCTION

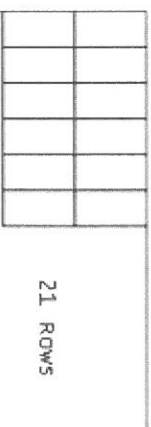
* Weight can for
 production technical reasons
 about ±5% differ

172082 - 70CL SLIVOVITZ 110501 P FLINT 07IT1 (P)

Shape: 110501 Old-Mat-Nb.: DE-110501 Drawing: EU-110501/00
 Color: Flint Finish: 28 S B101

Stack height : 2V
 CONTAINER DETAILS
 Bottle-Dimen. : H202.0 mm - 157.5x54.1 mm - 650.0 g (705.4 g)

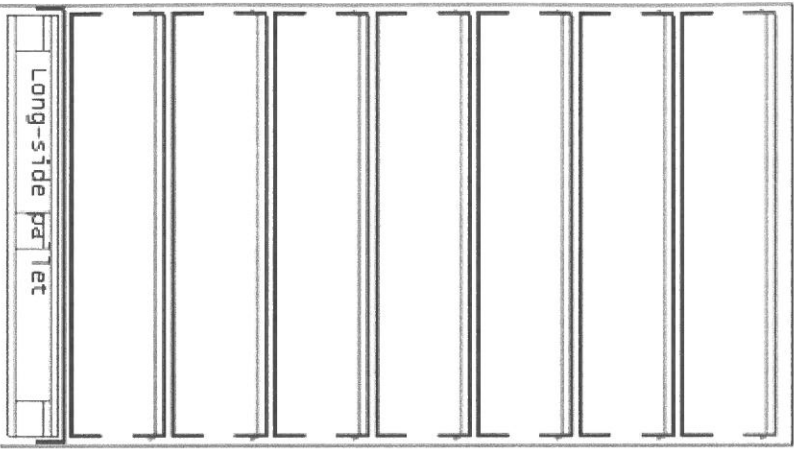
BASE PACKAGING INSTRUCTIONS
 T - 1 Pappe > Stülpboden und Stülpdeckel



Finish film on EVERY Level
 02 = Bottom-Foil not Fasten >> Ohne Zusatz
 Shrinks program code > 06 < using

Block size mm : 1176 x 957 Usage pallet : 97,0 %
 Height pallet mm : 1590 Tiers per pallet : 07
 Weight glass kg * : 573 Weight pallet kg * : 622
 Container per pallet : 882 Container per tier : 126

Packaging build > 04.21R*6F



Item number	Description	BILL OF MATERIAL	QTY	Weight
41011	80018 Palette Holz INDUSTRIE	1200x1000 134	1	25
81713	/ 410711 - Bodenfolie genadelt	90µm 1400/1200	1	0,140
81986	/ 410875 - Stülpzuschnitt WP 1.3E	1160/0970/135	14	0,708
81802	/ 402378 - Mündungsfolie LD-PE 25µm auf jede Lage auflegen!!!	1300/1100	7	0,743
81815	/ 410926 - Schrumpfschlauch LD-PE 110µ 1330/1080 mm Doppelschrumpfung!	Folie length = 2,418 m	2	0,925
PRODUCTION TEXT INFORMATIONEN :				4,473

Created : 11.04.2012 U.Hengst

Changed : 16.04.2012 U.Hengst

Checked :

Date :

Approved :