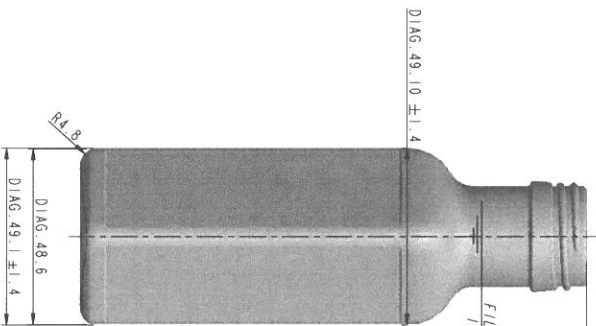
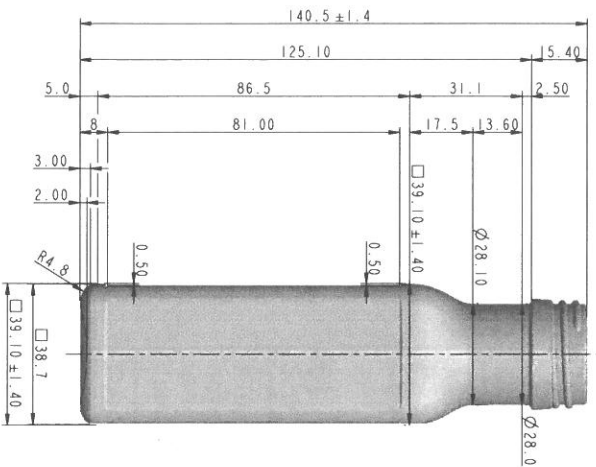


**GLASS IS LIFE™**  
 systems of pure, sustainable,  
 brand-building glass packaging

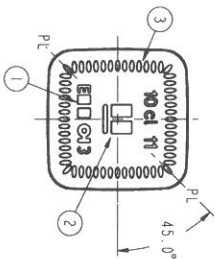
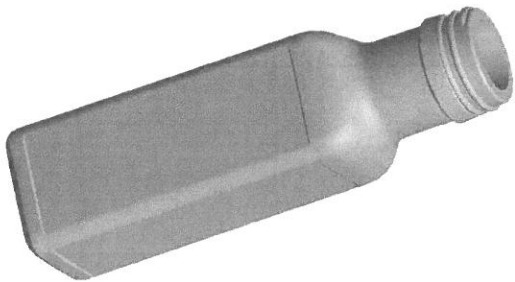
**O-I GLASSPACK GmbH & co. KG**  
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 40237 Düsseldorf, Germany  
 Tel. +49 0211/2808-0  
 +49 0211/6932-0

**CONTAINER & MOULD ENGINEERING**  
**EUROPE**



This measure is only to approach the adjustment of the filling machine; drinking is the brimful capacity

FILL POINT  
 100 ml



NOTES:  
 THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.  
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.  
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

|                                       |                               |                     |
|---------------------------------------|-------------------------------|---------------------|
| CATEGORY                              | FOOD                          | TILT ANGLE          |
| MAX. VERTICALITY TOLERANCE            | ±1.1 mm                       | MEASURING CONTAINER |
| FINISH SAP NUMBER                     | 4271                          | FINISH REF.         |
| MINIMUM THROUGH BORE                  | 17.5 mm                       | MAX. FILLING TUBE Ø |
| CONTAINER OVERFLOW CAPACITY (BRIMFUL) | 110ml ± 3ml                   |                     |
| CONTAINER RATED CAPACITY (FILLPOINT)  | 100ml                         |                     |
| CONTAINER WEIGHT                      | 140g APPROX.                  |                     |
| FINISH DESCRIPTION                    | DE.31.091N.698 / 1.01191.4271 | MAX. GAS VOLUME     |
| PROCESS                               | RETURNABLE NO                 | DESIGN REF.         |
|                                       |                               | EU 5384             |

**various customers**  
**100ml Marasca Bottle**

|                                  |            |                 |            |
|----------------------------------|------------|-----------------|------------|
| DESIGNER                         | B.S.       | DATE            | 21.10.2011 |
| CHECKED                          | S.No.      | DATE            | 13.02.2012 |
| DRAWING NUMBER                   | 10821      | MOLD/SAP NUMBER | 10821      |
| FINISH AND STIPPLES CHANGED      |            | B.S.            |            |
| HEIGHT AND MAIN MEASURES CHANGED |            | B.S.            |            |
| REVISIONS                        |            | DESIGNCHECK     |            |
| No                               | DATE       |                 |            |
| 2                                | 09.11.2011 |                 |            |
| 1                                | 08.11.2011 |                 |            |

- 1 = TRADEMARK
  - 2 = CAVITY No.
  - 3 = STIPPLING
- THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.  
 4 = CAVITY CODE

SCALE 1:1

SAP 171981

17



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 Tel.: +49 211 2809 0

# OE35 PACKAGING - INSTRUCTION

\* Weight can for production technical reasons about ±5% differ

**171921 - 10CL MARASCA**      **110821 P FLINT 081P1 (P)**

Shape: 110821      Old-Mat-Nb.: EU 5384      Drawing: EU-110821/02  
 Color: Flint      Finish: 31 S AUSGIESSER      B140

**CONTAINER DETAILS**  
 Bottle-Dimen. : H140.5 mm - 39.1x39.1 mm - 140.0 g      ( 146.3 g )

**BASE PACKAGING INSTRUCTIONS**  
 P - 3 Plastic Layer pad > Cartonplast  
 Cover on LAST Level (Carton Layer pad)

01 = Bottom-Foil      Fasten >> Plus Kunststoffplatte  
 Shrinks program code > 01 < using

Block size mm : 1199.7 x 967.5      Usage pallet : 98.5 %  
 Height pallet mm : 1285      Tiers per pallet : 08  
 Weight glass kg \* : 868      Weight pallet kg \* : 907  
 Container per pallet : 6200      Container per tier : 775

Packaging build > 03.25R\*31F



| Item number | Description   | BILL OF MATERIAL | QTY | Weight |
|-------------|---|------------------|-----|--------|
| 41011       | 80018      Palette Holz INDUSTRIE   | 1200x1000        | 1   | 25     |
| 81713       | / 410711      - PE BOTTOMFILM SUV 90 1400x1200<br>Fasten                              |                  | 1   | 0,015  |
| 61036       | / LP0947Z      - Layer pad PL fluted DEMES 1200x1000x3,5                              |                  | 8   | 1,380  |
| 89172       | /                      - CA TRA CO N 1200x1000x50 T120/110/T120<br>cover last layer   |                  | 1   | 0,743  |
| 89147       | /                      - PE SHRINK ROLL UV12 130 1320x1070<br>Foilie length = 2.085 m |                  | 1   | 0,574  |
|             |   |                  |     | 1.197  |

**PRODUCTION TEXT INFORMATIONEN :**

Plastic-Layer-Pad Nr. 60207 and Nr. 61036 are identical and can be used as alternative

Created : 17.01.2012 U.Hengst

Changed : 13.02.2012 U.Hengst

Checked : .....

Date : .....:.....

Approved : .....

