



75CL BG PIAVE TS

approx weight gr. 650

END USE

SPARKLING WINES

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73 (which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

Max. thermal shock allowed (Standard ASTM C 149-86)	42° C	Hot surface treatment (Standard CETIE DT 13)	YES
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Max axial load (Standard UNI 9035)	400 kg	Cold surface treatment (Standard CETIE DT 13)	YES
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For auto adhesive labels applications a previous contact with our Customer Service is advisable

Maximum constant internal pressure Allowed	4,0 bar	Casein glue is recommended for labelling
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- Internal pressure resistance values are guaranteed only if a proper bottling cycle is observed that respects the parameters indicated above and at an exact filling level.

GEOMETRIC CHARACTERISTICS AND TOLERANCES

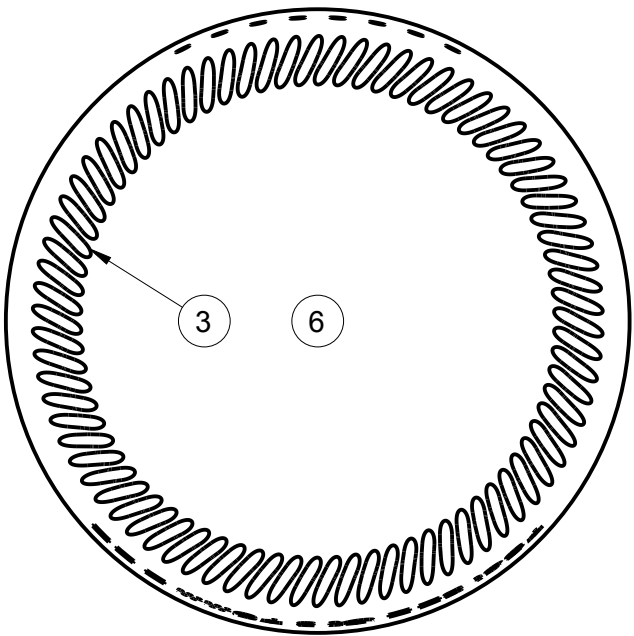
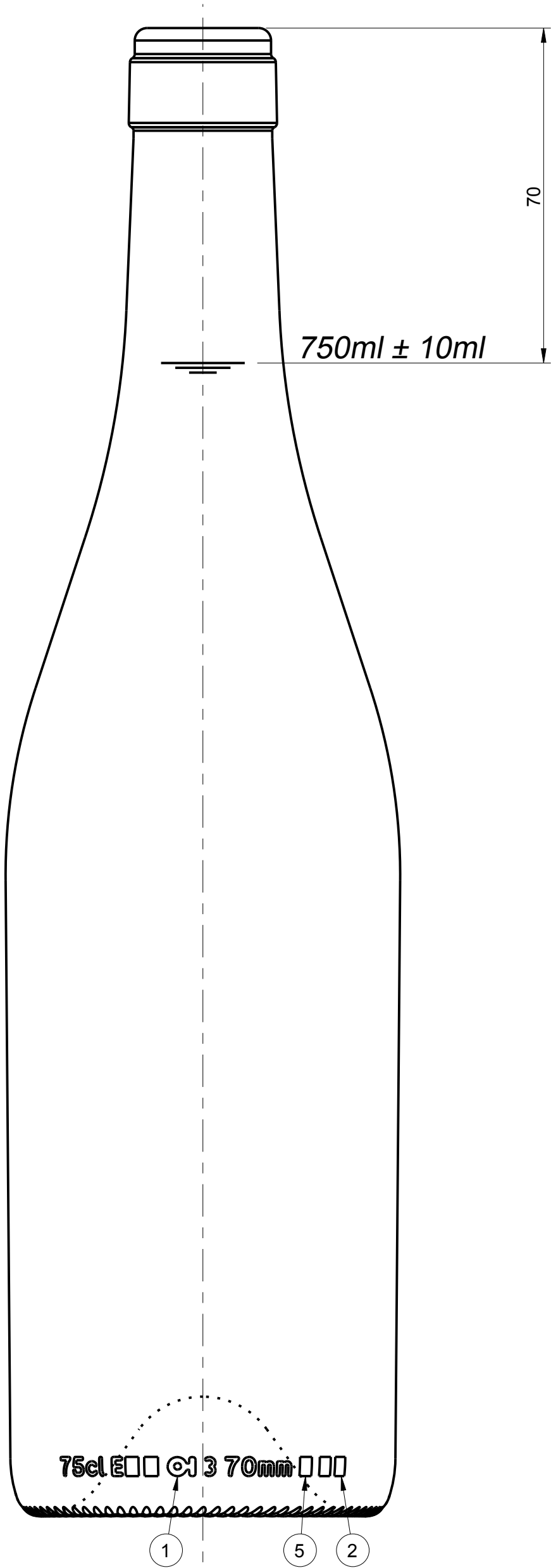
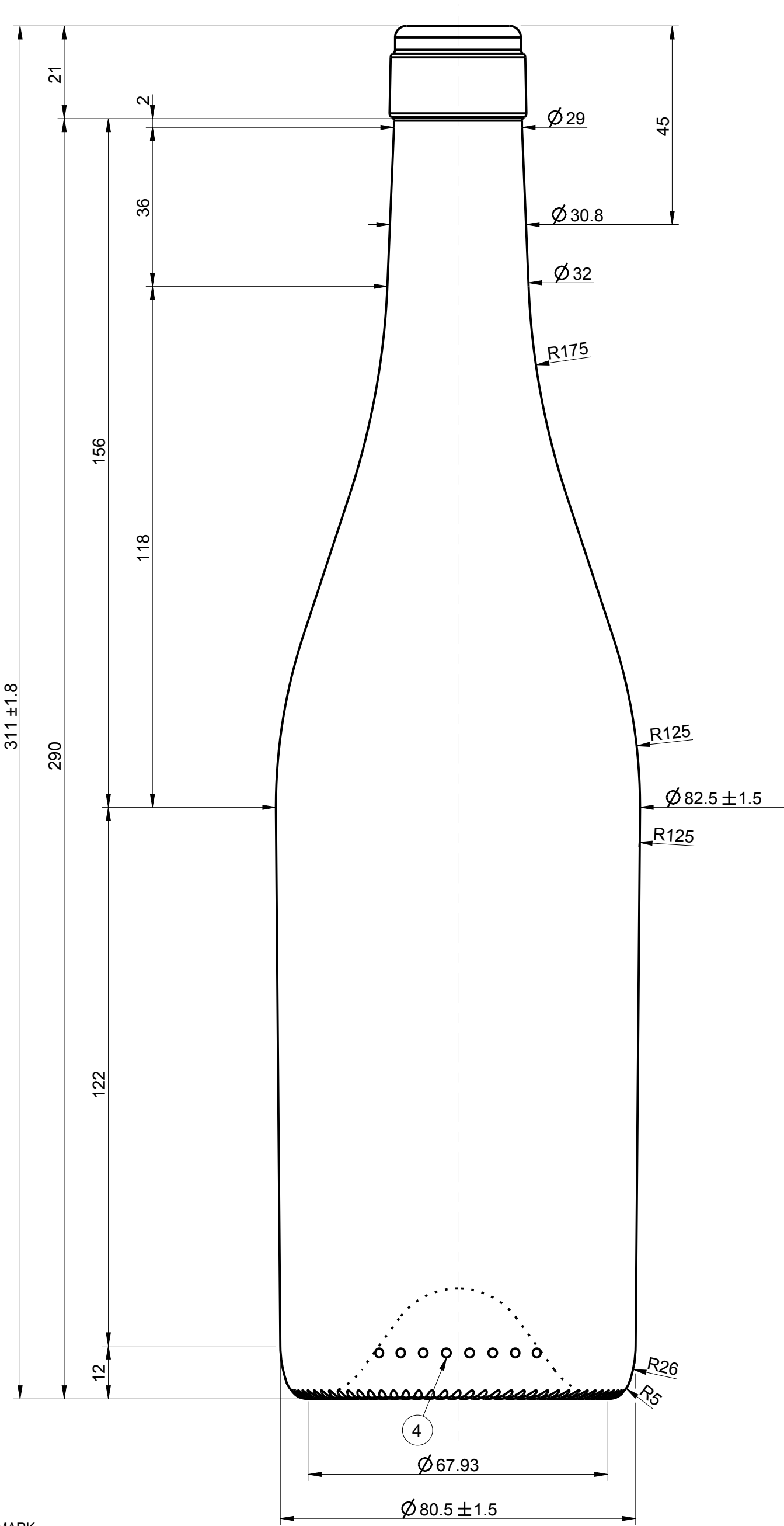
Capacity: 750 ml \pm 10 at 70 mm from brimful (Standard ISO/TC63 1984)

Perpendicularity deviation	mm: 3,4	(on the axis, Standard CETIE DT 2)
Body ovalisation	mm: 3,0	(difference between the max. and min. diameter, Standard CETIE DT 2)

Finish bore diameter	mm: 17,5 \pm 0,5	(measured at 3 mm from brimful)
Minimum through-bore diameter	mm: 16,0	
Max. diam. of filling tube that can be used	mm: 14,5	

NOTES

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.



GLASS IS LIFE™

makers of pure, sustainable,
brand-building glass packaging

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CONTAINER & MOULD ENGINEERING

EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

CATEGORY WINE		TILT ANGLE 17.66°	
MAX. VERTICALITY TOLERANCE 3.4 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 1033		FINISH REF. SPECIAL	
MINIMUM THROUGH BORE 16.0 mm		MAX FILLING TUBE Ø 14.5mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
774ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT)			
750ml ± 10ml			
CONTAINER WEIGHT			
650g APPROX.			
FINISH DESIGNATION IT_31_SPECIAL_H210_1033		MAX GAS VOLUME 7 gr/L Co2	
PROCESS	RETURNABLE NO	IPSO 6474	
STANDARD 75 cl BG PIAVE			
DESIGNER	GP	DATE	31/05/12
CHECKED		DATE	
DRAWING NUMBER 120374		MOULD/SAP NUMBER 120374	

1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE
5 = A GLASS INDENTIFICATION
6 = KNURLING AT PLANT DISCRETION

SCALE 1:1

	20.12.12	CHANGED FINISH AND ADDED SHAPE CODE	CD
1	12/09/12	REPLACED FINISH 0795 WITH C1242	GP
No	DATE	REVISIONS	DESIGN/CHECK