



## 75CL COLLINA V1 TC

approx weight gr. 600

### END USE

### SPARKLING and "SPUMANTI" WINES

*Any use other than indicated must be agreed upon our Customer Service*

### CONFORMITY

The mentioned container complies with:

**Italian D.M. of 21/03/73** (which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

**Italian D.L. no. 22 of 05/02/97**

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

**Italian D.L. 451 of 03/07/76**

The container complies with the regulations referring to "measuring containers" in compliance with Directive EEC 75/107 of 19/12/74.

**EEC 1935/2004**

The container traceability is guaranteed by the pallet label data.

### OPERATING CONDITIONS

Max. thermal shock allowed (Standard ASTM C 149-86)	<b>42° C</b>	Hot surface treatment (Standard CETIE DT 13)	<b>YES</b>
Max axial load (Standard UNI 9035)	<b>400 kg</b>	Cold surface treatment (Standard CETIE DT 13)	<b>YES</b>
Maximum internal pressure that must not be exceeded during pasteurisation cycle	<b>10,0 bar</b>	For auto adhesive labels applications a previous contact with our Customer Service is advisable	
Maximum constant internal pressure Allowed	<b>7,0 bar</b>	Casein glue is recommended for labelling	

- Internal pressure resistance values are guaranteed only if a proper bottling cycle is observed that respects the parameters indicated above and at an exact filling level.
- For pasteurised or otherwise conditioned sparkling wines, it is suitable to check with our technicians for possible implications deriving from the thermal cycle imposed to the container. In any case it is imperative that the wine temperature does not exceed 30-35° C at the exit from the pasteurizer.

### GEOMETRIC CHARACTERISTICS AND TOLERANCES

<b>Capacity:</b> 750 ml $\pm$ 10 at 90 mm from brimful		(Standard ISO/TC63 1984)
<b>Perpendicularity deviation</b>	mm: 3,2	(on the axis, Standard CETIE DT 2)
<b>Body ovalisation</b>	mm: 3,2	(difference between the max. and min. diameter, Standard CETIE DT 2)
<b>Finish bore diameter</b>	mm: 17,6 $\pm$ 0,3	(measured at 4 mm from brimful)
<b>Minimum through-bore diameter</b>	mm: 16,5	
<b>Max. diam. of filling tube that can be used</b>	mm: 15,0	

### NOTES

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

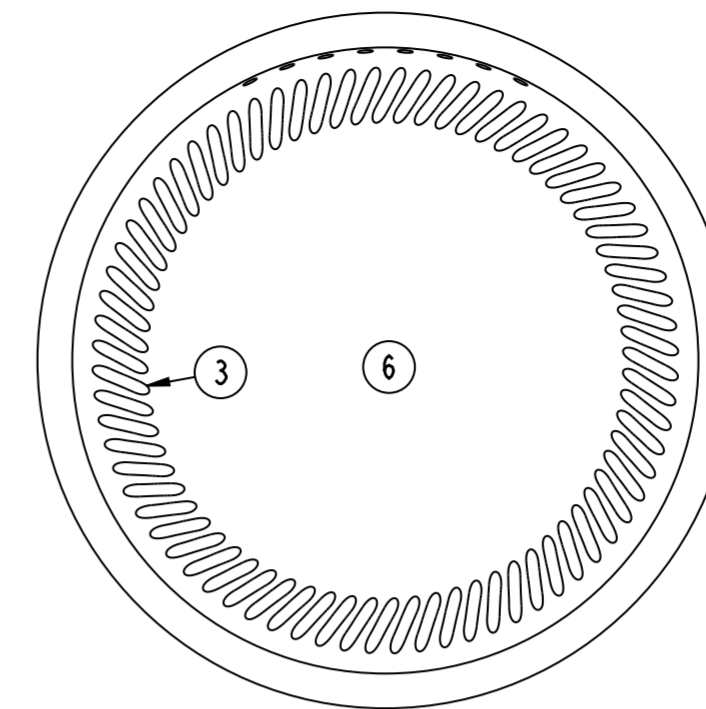
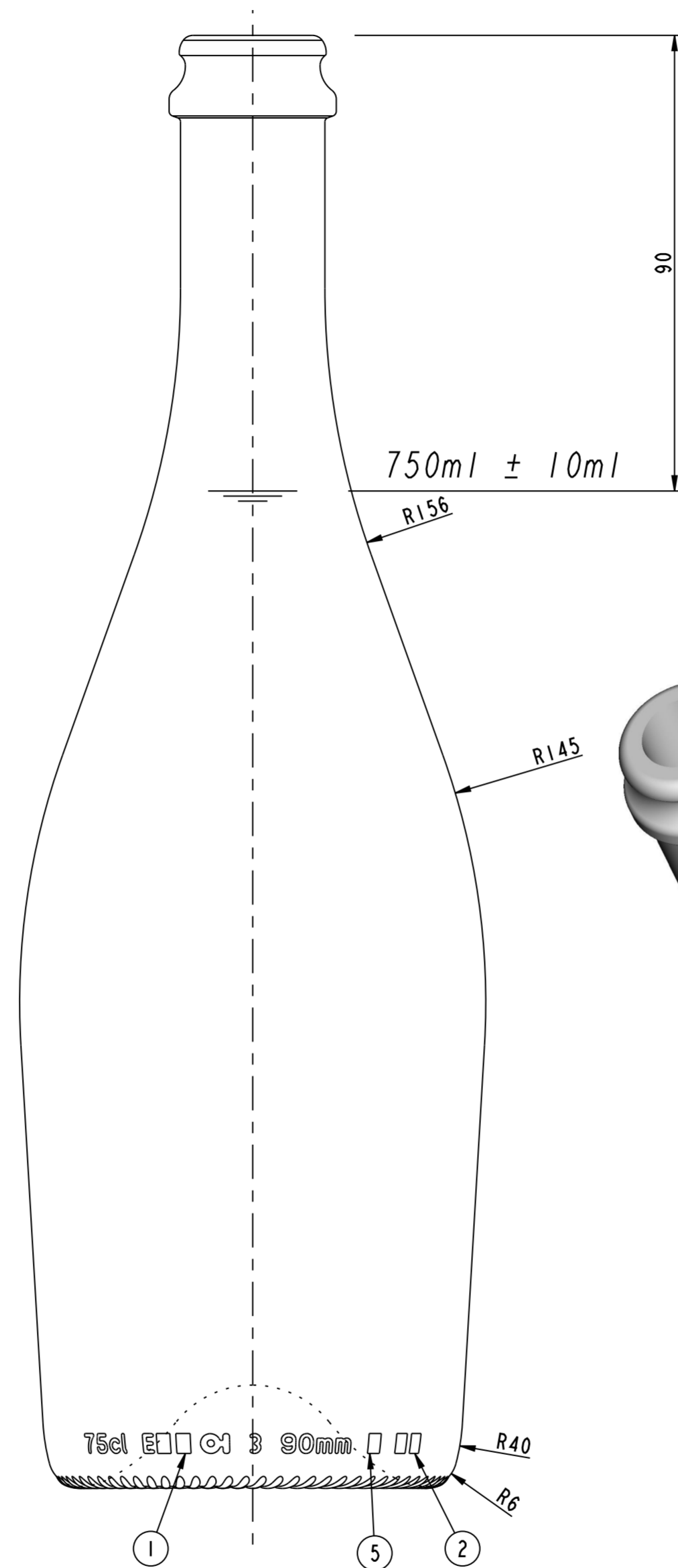
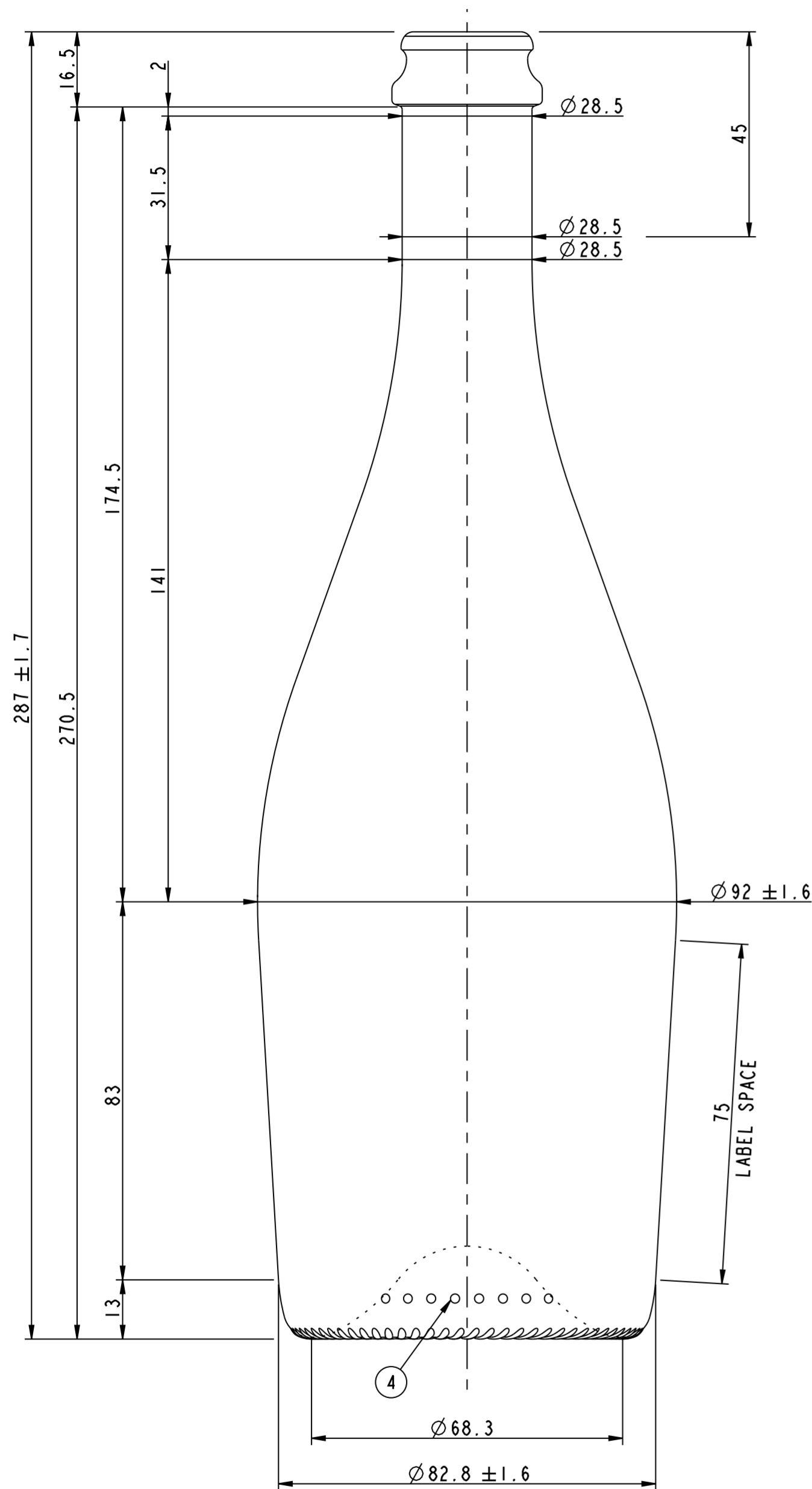
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**CONTAINER & MOULD ENGINEERING  
 EUROPE**

NOTES:  
 THIS DRAWING IS THE PROPERTY OF O-I AND  
 MUST NOT BE REPRODUCED OR DISCLOSED  
 WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm  
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



- 1 = TRADEMARK
- 2 = CAVITY No.
- 3 = STIPPLING
- THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
- 4 = CAVITY CODE
- 5 = A GLASS IDENTIFICATION
- 6 = KNURLING AT PLANT DISCRETION

SCALE 1:1

CATEGORY WINE	TLT ANGLE 20.54°
MAX. VERTICALITY TOLERANCE 3.2 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 0988	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 16.5 mm	MAX FILLING TUBE $\phi$ 15 mm
<b>CONTAINER OVERFLOW CAPACITY (BRIMFUL)</b>	
781ml $\pm$ ml	
<b>CONTAINER RATED CAPACITY (FILLPOINT)</b>	
750ml $\pm$ 10ml	
<b>CONTAINER WEIGHT</b>	
600g APPROX.	
FINISH DESIGNATION IT_29_SPECIAL_HI65_0988	MAX GAS VOLUME
PROCESS RETURNABLE NO	DESIGN REF.

**STANDARD  
 75 cl COLLINA BC**

DESIGNER	CD	DATE	17/05/11
CHECKED		DATE	
DRAWING NUMBER 110385	MOULD/SAP NUMBER 110385		

No	DATE	ADDED SHAPE CODE	CD
	13.07.11		
		REVISIONS	DESIGN/CHECK