



75CL BD EXPO BVS

approx weight gr. 360

END USE

WINES

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73 (which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

Max. thermal shock allowed (Standard ASTM C 149-86)	42° C	Hot surface treatment (Standard CETIE DT 13)	YES
Max axial load (Standard UNI 9035)	500 kg	Cold surface treatment (Standard CETIE DT 13)	YES

For auto adhesive labels applications a previous contact with our Customer Service is advisable

Casein glue is recommended for labelling

GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 750 ml \pm 10 at 45 mm from brimful		(Standard ISO/TC63 1984)
Perpendicularity deviation	mm: 3,2	(on the axis, Standard CETIE DT 2)
Body ovalisation	mm: 2,8	(difference between the max. and min. diameter, Standard CETIE DT 2)
Finish bore diameter	mm: 20,0 + 0,5; -1,0	(measured at 3 mm from brimful)
Minimum through-bore diameter	mm: 17,0	
Max. diam. of filling tube that can be used	mm: 15,5	

NOTES

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

GLASS IS LIFE™

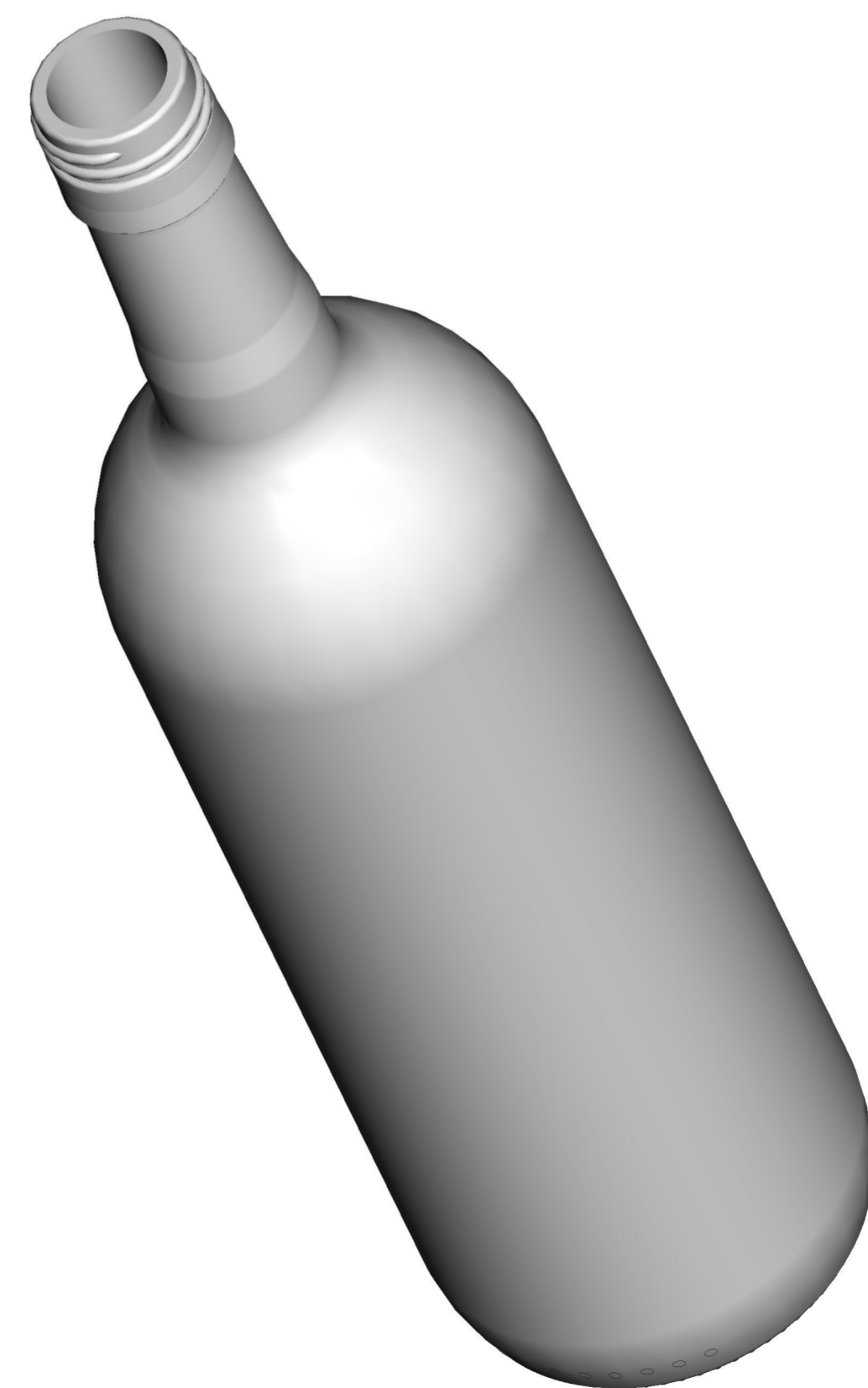
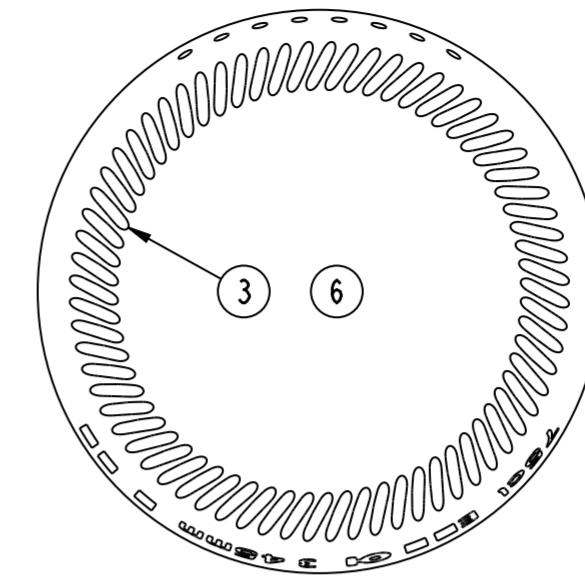
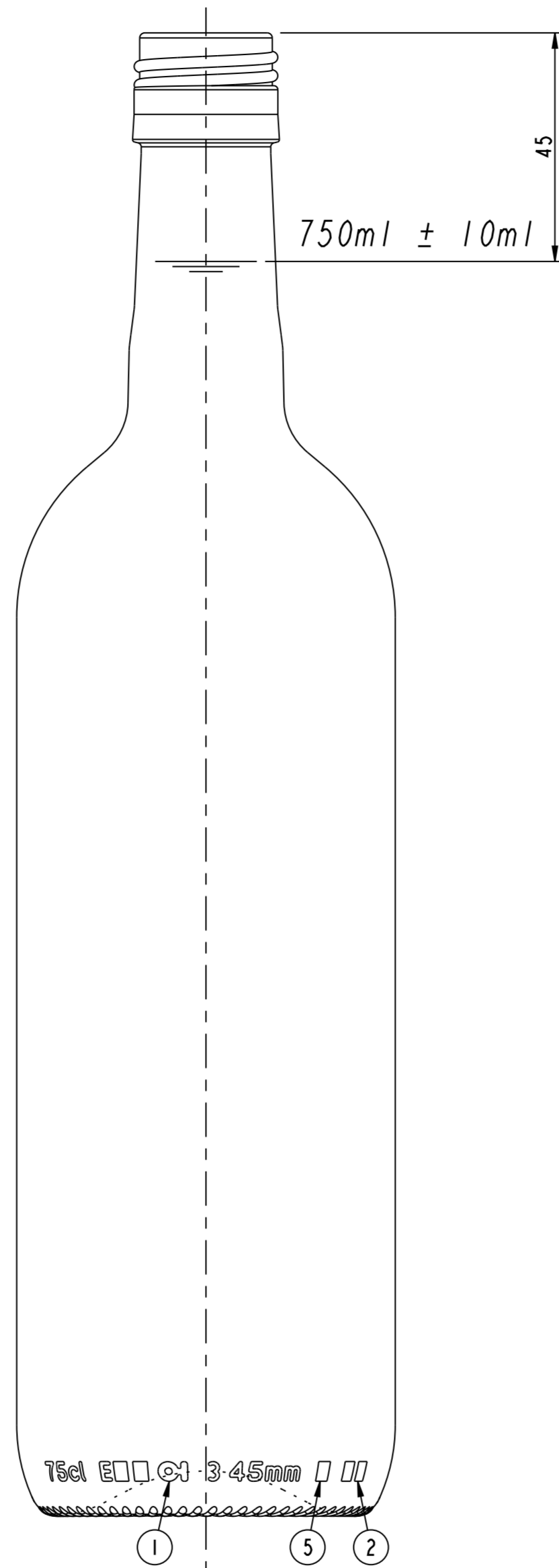
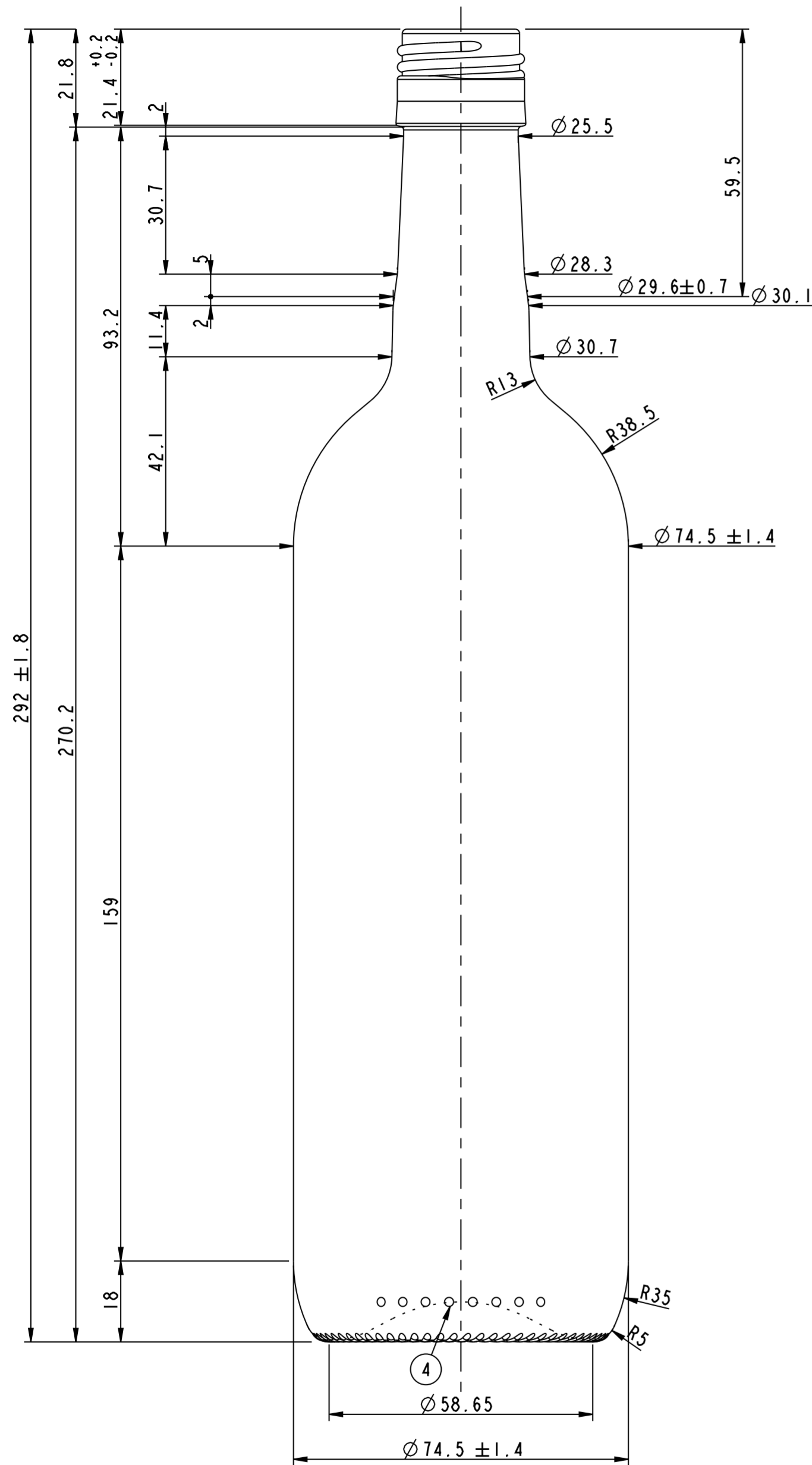
O-I makers of pure, sustainable, brand-building glass packaging

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CONTAINER & MOULD ENGINEERING

EUROPE



NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE
5 = A GLASS IDENTIFICATION
6 = KNURLING AT PLANT DISCRETION

SCALE 1:1

CATEGORY WINE		TILT ANGLE 15.51°	
MAX. VERTICALITY TOLERANCE 3.2 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 0860		FINISH REF. CETIE GME 30.13 2007	
MINIMUM THROUGH BORE 17.0 mm		MAX FILLING TUBE Ø 15.5 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 765ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT) 750ml ± 10ml			
CONTAINER WEIGHT 360g APPROX.			
FINISH DESIGNATION IT_30_GME 30.13.H218.0860		MAX GAS VOLUME	
PROCESS	RETURNABLE NO	DESIGN REF. IPSO 5998	
STANDARD 75 CL BD EXPO BVS			
DESIGNER	GP	DATE	18/04/11
CHECKED		DATE	
DRAWING NUMBER 110325		MOULD/SAP NUMBER 110325	

No	DATE	REVISIONS	DESIGN/CHECK
	16/02/12	ADD SHAPE CODE	I.B.
1	30.01.12	Mod.peso +10 gr.,L.R. e dimensioni corpo +0.4 mm	CD