

GLASS IS LIFE™

O-I makers of pure, sustainable, brand-building glass packaging

O-I GLASSPACK GmbH & co. KG

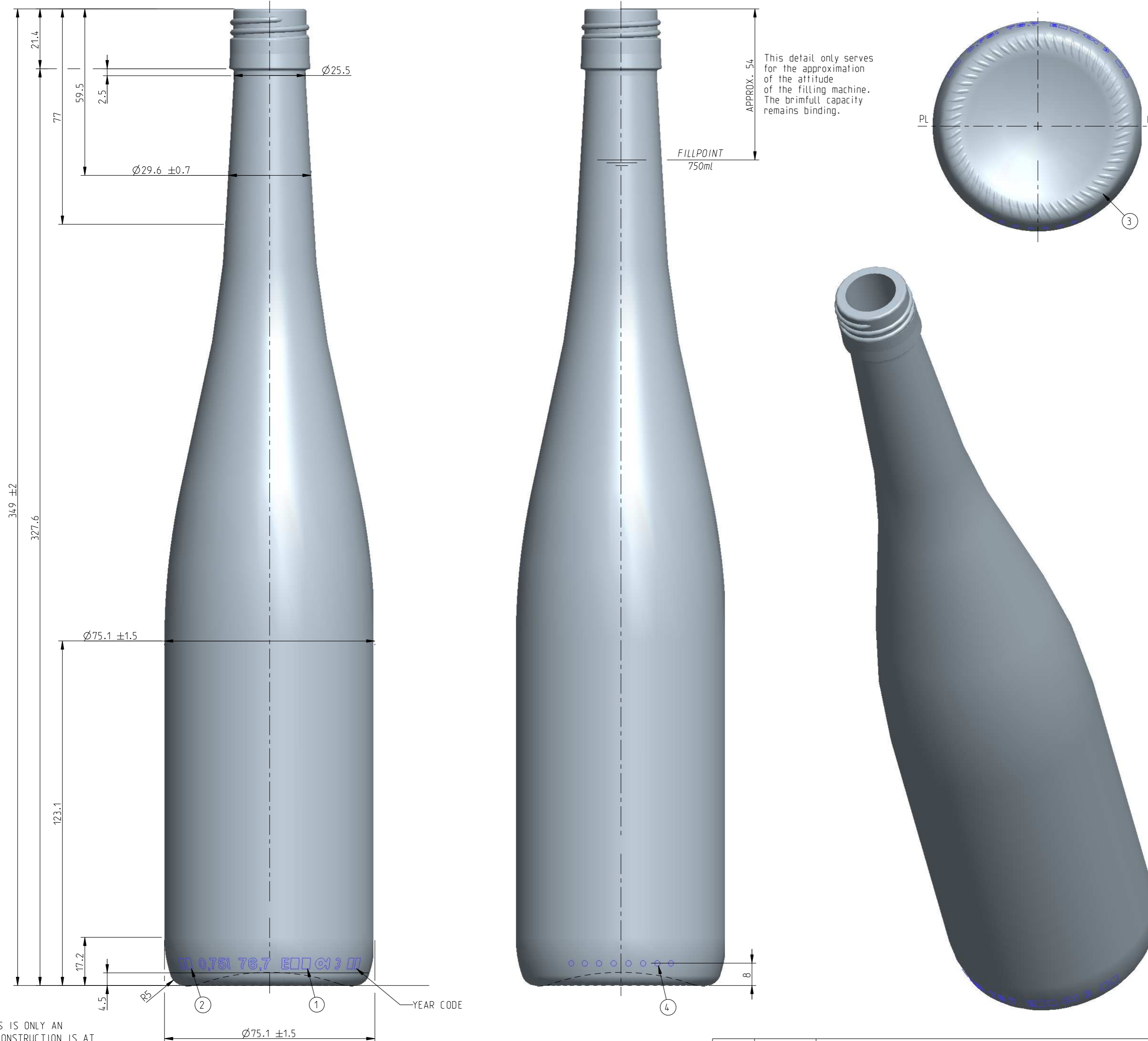
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**CONTAINER & MOULD ENGINEERING
EUROPE**

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
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ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
1	22.01.13	CHANGE HEIGHT	M.Du.

CATEGORY WINE		TILT ANGLE 14.91°	
MAX. VERTICALITY TOLERANCE ± 3.8 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 0860		FINISH REF. CETIE_30.13_REV1_03-2012	
MINIMUM THROUGH BORE 17.0 mm		MAX FILLING TUBE Ø 15.5 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 767ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT) 750ml			
CONTAINER WEIGHT 460g APPROX.			
FINISH DESIGNATION EU_30_GME 30.13_H218_0860		MAX GAS VOLUME	
PROCESS B&B	RETURNABLE NO	DESIGN REF.	
various customers 0,75l SCHLEGELFLASCHE			
DESIGNER	J.B.	DATE	07.08.2012
CHECKED	S.Mo.	DATE	07.08.2012
DRAWING NUMBER 120524		MOULD/SAP NUMBER 120524	